

## *Lean Six Sigma Black Belt Certificate*

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### **Learning objectives:**

After this course, attendees will be able to:

- Lead efforts to execute the Lean Six Sigma methodology throughout an organization (business level, operations level, and process level)
- Develop a successful LSS program
- Apply advanced statistical methods and lean techniques to projects
- Design a LSS training program for your organization.

### **Outline**

- Lean Six Sigma Review (DMAIC, waste)
- LSS Deployment and Management
  - Organization/Business Level
    - Strategic direction and key initiatives (SWOT, PEST, Hoshin Kanri/x-matrix, portfolio analysis)
    - Balanced scorecard and key performance measures including financial measures (hard costs) as well as soft costs
    - Communication of strategy and initiatives
    - Organizational change management including motivational (demotivational) techniques (reward/recognition), readiness assessments, and barriers
    - Benchmarking/MBNQA
    - Interactive relationships among business systems (measurement systems, process change impact)
    - Customer requirement (conflicting with others)
    - Supplier strategy
  - Operations Level
    - Potential project screening criteria and feasibility
    - Team formation for cross-functional teams (skills, expertise, influence, availability)
    - Conflict resolution
    - Measurement systems across the organization
    - Managing multiple projects
    - Gap analysis

- LSS Deployment and Management - Process Level
  - Selecting processes for application of LSS/business case (project charter)
  - Leading teams
  - Selecting team members
  - Managing progress and team function/group dynamics (facilitation, charter review)
  - Project management tools
    - Gantt chart
    - Toll-gate review
  - Ongoing evaluation (leading and lagging indicators)
- Kaizen and Kaizen blitz
- Statistical Methods
  - Statistical versus practical significance
  - Sampling and sample size
  - Distributions – hypergeometric, bivariate, exponential, lognormal, Weibull
  - Process capability and process performance indices
- Theory of Constraints
- Maintenance
  - Total Productive Maintenance (TPM)
  - Overall equipment effectiveness (OEE)
- Risk analysis (FMEA, impact vs. effect)
- Design for Six Sigma (DMADV), design for X (manufacturability, test, maintainability, ...), robust design
- Statistical Methods
  - Non-normal data and transformation techniques
  - Multivariate tools – factor analysis, discriminant analysis, MANOVA
  - Nonparametric tests – Kruskal-Wallis, Mann-Whitney
  - Fractional factorial DOE
  - Screening DOE
- Training and certification
  - Effective training curriculum
  - Adult learning theory
  - Learning objectives
  - Training plans
  - Training material
  - Training delivery
  - Certification (test)